

RUBBER SEAL



SEALS

Ozone Resistant
EPDM Rubber

Pressure Sensitive
Adhesive (PSA) Tape
with Peel-Off Liner

For the Best Tape Fit
See Page 42

FOR A WATER
TIGHT SEAL!

Rubber Seals come in a variety of specially designed shapes, made from custom formulated EPDM closed cellular sponge.

RUBBER SEAL DISCLAIMER: Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-Lok does not guarantee the applicability, accuracy or the suitability of a product in any given situation. Users should conduct their own tests to determine the suitability of each product for a particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.

CLEANING AND APPLICATION INSTRUCTIONS

Regardless of bonding surface, it must be clean and free of surface contaminants such as oil, grease, mold release and dirt. Most bonding failures are due to improperly cleaned surfaces. Prior to applying any adhesive, clean surface with 50/50 isopropyl alcohol and water solution.



Product Specifications:

Recommended temperature rating for general applications:
-20°F. through +158°F.
(EPDM)

Application:

For optimum performance use
25% - 40% maximum compression
with 25% being optimum.

Resistance Ratings:

Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

Flammability and Code Compliance:

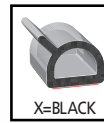
FMVSS 302
UL 50E
UL 94HB



1-888-874-6565
TRIM-LOK INC.
www.trimlok.com

RUBBER SEAL

Part Number Example



Color
1

Tape Option
3

4

X

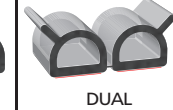
105

BT

SINGLE

(If Applicable)

Rubber Seal Profile



SINGLE

DUAL

Single and Dual Option

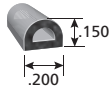
Tape Options:

NT = No Tape

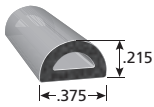
HT = General Acrylic PSA

BT = **3M**™ Bonded Tape System

"D" SECTIONS



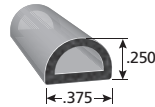
X2476



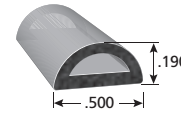
X1333



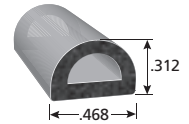
OW1333



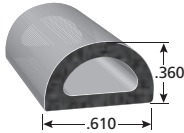
X1153



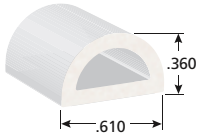
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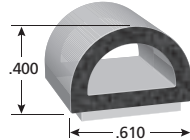
X110



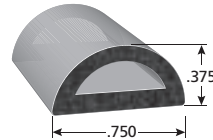
X109



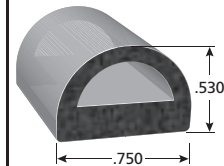
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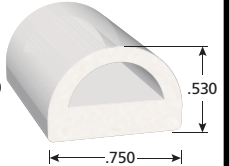
X2507



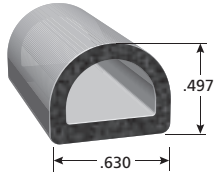
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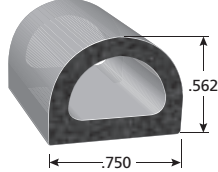
X125



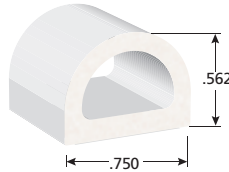
OW125



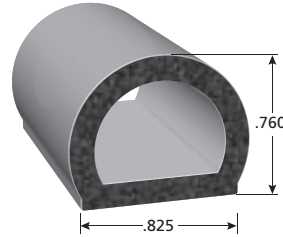
X2373



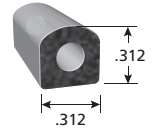
X135



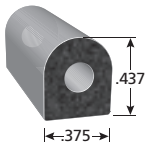
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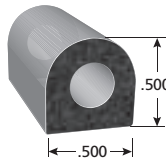
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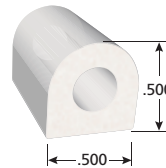
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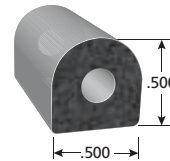
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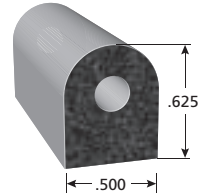
X202



OW202



X101



X2338

See page 42 for tape options

RUBBER SEAL



SEALS

"D" SECTIONS

Part Number Example



Color

1

Tape Option

3

X105

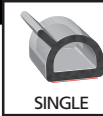
BT

SINGLE

(If Applicable)

2

Rubber Seal Profile



SINGLE



DUAL

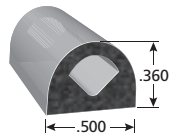
Single and Dual Option

Tape Options:

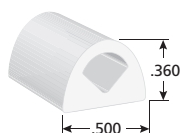
NT = No Tape

HT = General Acrylic PSA

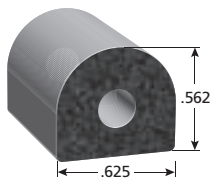
BT = 3M™ Bonded Tape System



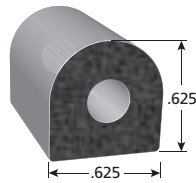
X108



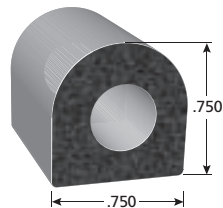
OW108



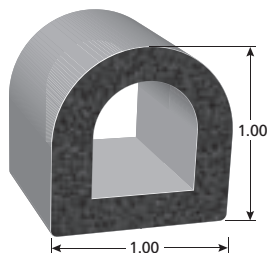
X2012



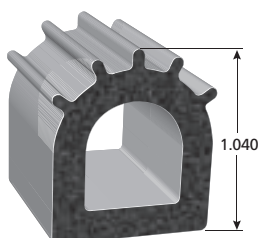
X5381



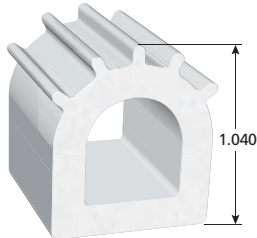
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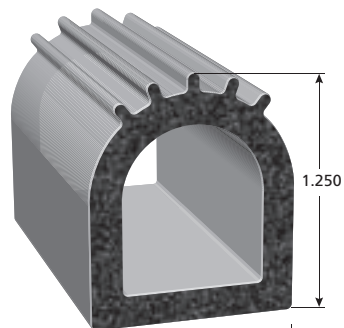
X5272



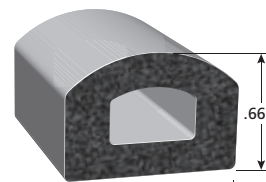
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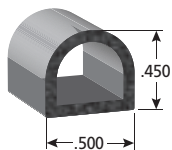
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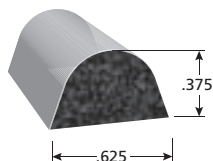
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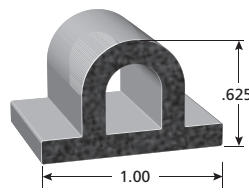
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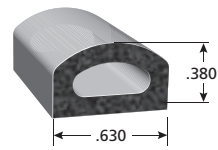
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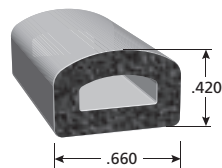
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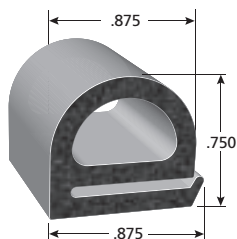
X1712



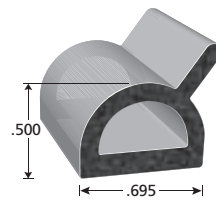
X1524



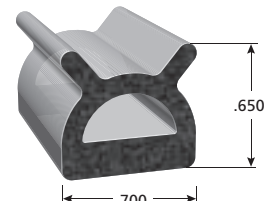
X2463



X1921



X5036



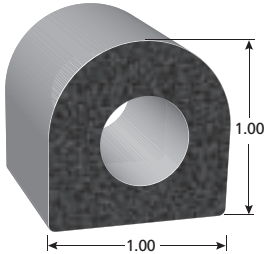
X2354

RUBBER SEAL

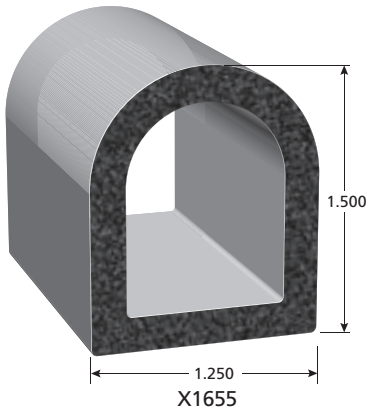


SEALS

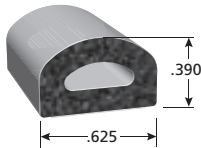
TRIANGLE SECTIONS



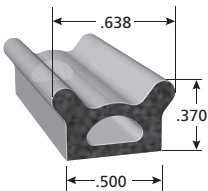
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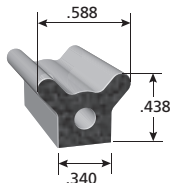
X1655



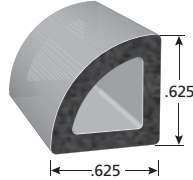
2495



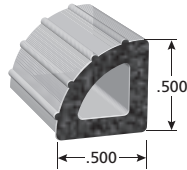
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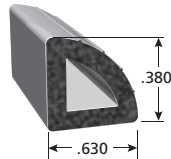
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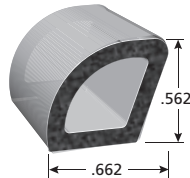
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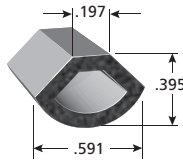
X2532



X2025



X1711



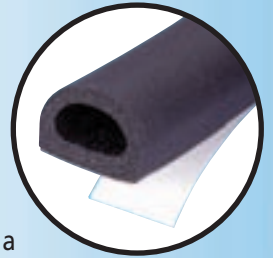
X1923

Adhesive Options – Choose the tape that fits your needs

"HT" GENERAL PURPOSE PRESSURE SENSITIVE ADHESIVE

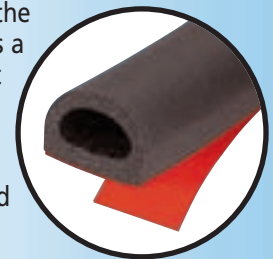
This acrylic based adhesive is best used to hold the rubber seal in place while installed in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -20°F. to +158°F.

Please Note: During application ambient temperature must be above 60° F.



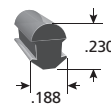
"BT" 3M™ HIGH STRENGTH TAPE SYSTEM

The ultimate bond between the rubber and substrate. Creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, can be used under high loads of stress and force. Has low initial tack for easy re-positioning during installation and requires 72 hours of cure time for full bond strength. Good heat performance -20°F. to +158°F.

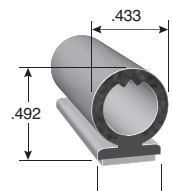


Check out our
How to Install video at:
www.rubber-seal-install.info

PEDESTAL SEALS



DD6109

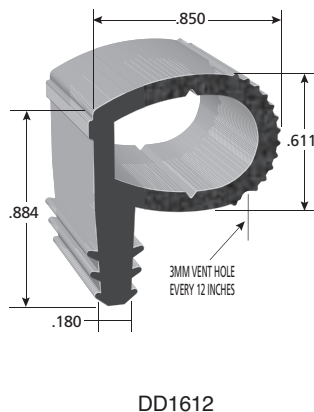
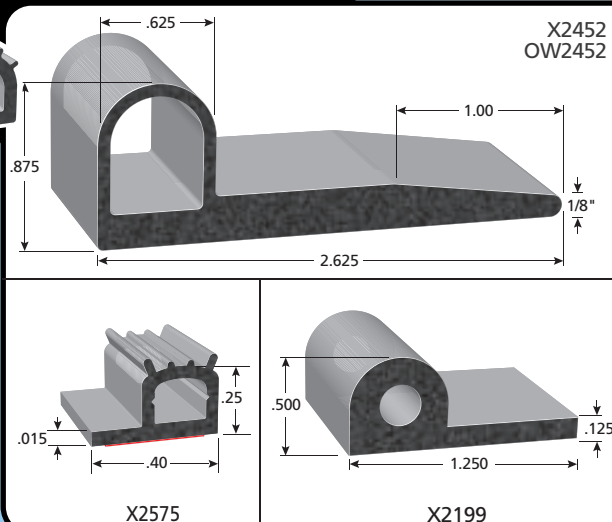


DD1604

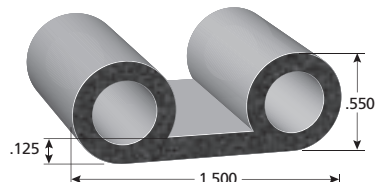
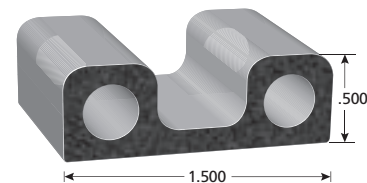
See page 42 for tape options

RUBBER SEAL

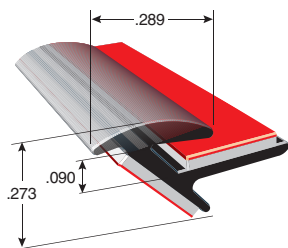
"P" SEALS



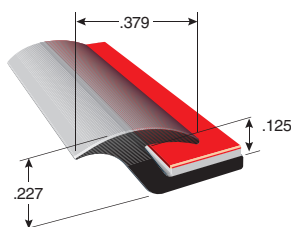
LID SEALS



FENDER FLARE TRIMS



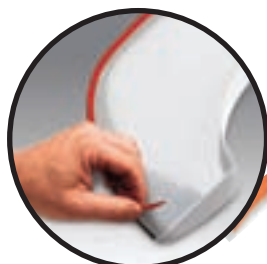
X1643BT
Roll size 500ft.
Dense



X1663BT
Roll size 500ft.
Dense



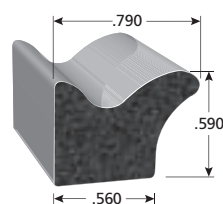
Fender Flare Trim is an ozone resistant EPDM rubber that mounts between the flare and the body. **3M**™ automotive grade tape creates a solid bond between both surfaces.



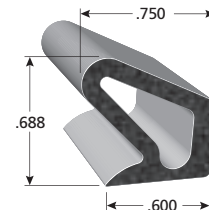
Easily installed before fender flare is installed against body to isolate vibration and provide an attractive finish.



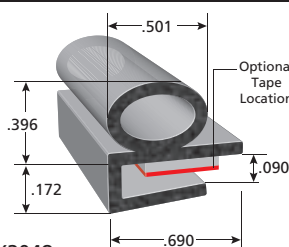
ADDITIONAL PROFILES



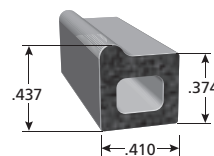
X1058



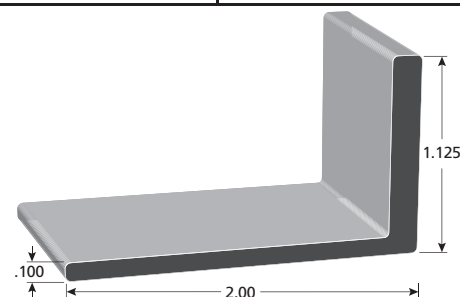
X1899



X2048



X2298

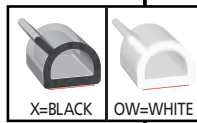


X2730

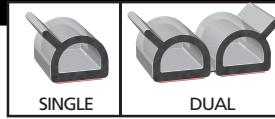
See page 42 for tape options

RUBBER SEAL

Part Number Example



Color **1** Tape Option **3** **4**
X105 BT SINGLE
 (If Applicable)
2
 Rubber Seal Profile



Single and Dual Option

Tape Options:

NT = No Tape

HT = General Acrylic PSA

BT = 3M™ Bonded Tape System

RIBBED SECTIONS

 X2421 Dimensions: .375, .200	 X1568 Dimensions: .594, .105	 X2266 Dimensions: .350, .125	 X113 OW113 Dimensions: .375, .187	 X1698 Dimensions: .435, .315
 X103 Dimensions: .625, .375	 X2897 Dimensions: .500, .300	 X1621 Dimensions: .625, .187	 X376 Dimensions: .100, .589, .123	 X112 Dimensions: .500, .125
 X114 OW114 Dimensions: .500, .250	 X1705 Dimensions: .625, .400	 X2469 Dimensions: .590, .450		

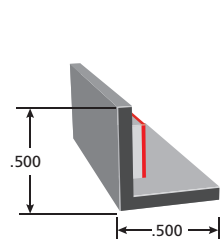
FLAP SECTIONS

 X2877 Dimensions: .250, .125, 2.750	 X2248 EPDM Dense Dimensions: .090, .500, 1.255
 8B Dimensions: .466, .010, 1.750	 X2045 EPDM Dense Dimensions: .125, .063, 3.00
 5B Dimensions: 1.00, .40, .010	 X2064 EPDM Dense Dimensions: .125, .063, 4.00
 6B Dimensions: 1.750, .40, .010	 7B Dimensions: 3.00, .40, .101

See page 42 for tape options

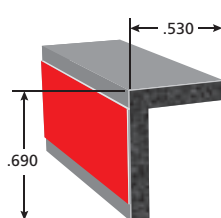
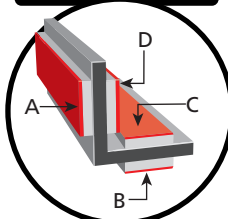
RUBBER SEAL

CORNER GUARD

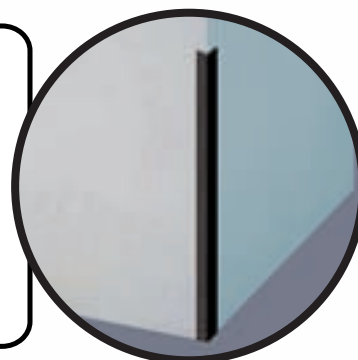


X2254

TAPE OPTIONS

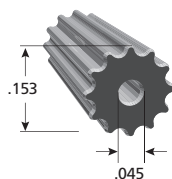


X2389

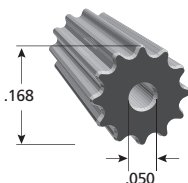


See page 42 for tape options

SPLICE CORD & WELTING



I11090

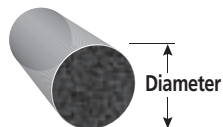


I11091

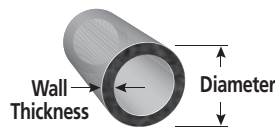
Profiles shown not to scale

TUBING AND CORD

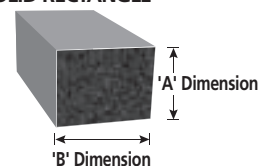
SOLID ROUND



TUBING



SOLID RECTANGLE



Part#	Diameter
X301	.250"
X303	.375"
X305	.500"
X307	.625"

Part#	Diameter	Inside Dim.	Wall Thickness
X310	.236"	.174"	.031"
X311	.275"	.206"	.035"
X313	.375"	.280"	.050"
X315	.437"	.364"	.058"
X317	.625"	.474"	.078"
X319	.750"	.564"	.093"
*X321	1.00"	.075"	.125"

* These parts sold in 500 foot increments except X321 (125ft.)

Part#	'A' Dim.	'B' Dim.
X272	.250"	.500"
X273	.375"	.500"
X274	.250"	.750"
X275	.500"	.750"
X1449	.750"	.375"
X1450	.750"	.125"
X268	.250"	.250"

FOR A WATER
TIGHT SEAL!



Part Number Example



X=BLACK



OW=WHITE

Color Tape Option

1 3

X 105 BT

2

Rubber Seal Profile

4

SINGLE

(If Applicable)



SINGLE



DUAL

Single and Dual Option

Tape Options:

NT = No Tape

HT = General Acrylic PSA

BT = 3M[®] Bonded Tape System

